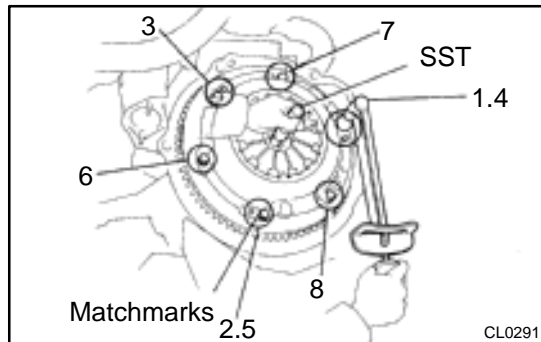


INSTALLATION

1. INSTALL CLUTCH DISC AND CLUTCH COVER ON FLYWHEEL

- (a) Insert SST in the clutch disc, and then set them.
SST 09301-00210

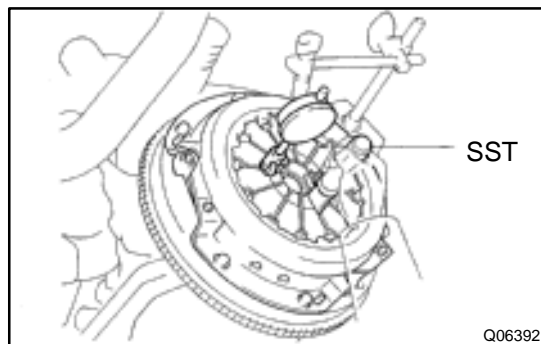


- (b) Align the matchmarks on the clutch cover and flywheel.
(c) Torque the bolts on the clutch cover in the order shown.

Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)

HINT:

Temporarily tighten the No.1 and No.2 bolts.



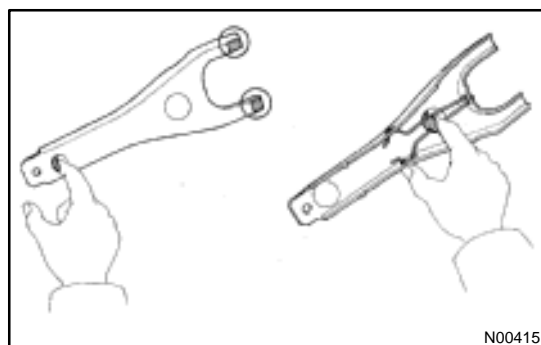
2. CHECK DIAPHRAGM SPRING TIP ALIGNMENT

Using a dial indicator with roller instrument, check the diaphragm spring tip alignment.

Maximum non-alignment: 0.5 mm (0.020 in.)

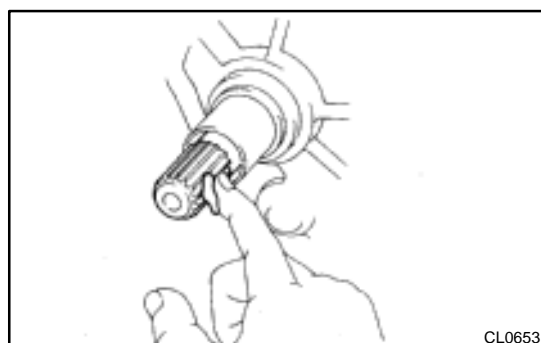
If alignment is not as specified, using SST, adjust the diaphragm spring tip alignment.

SST 09333-00013



3. APPLY MOLYBDENUM DISULPHIDE LITHIUM BASE GREASE (NLGI NO.2)

- (a) Apply release hub grease to these parts:
- Release fork and hub contact point
 - Release fork and push rod contact point
 - Release fork pivot point



- (b) Apply clutch spline grease.

- Clutch disc spline

HINT:

Recommended grease part number
08887-01706 (100 g).

4. INSTALL RELEASE BEARING AND FORK TO TRANS-AXLE

Install the bearing to the release fork, and then install them to the transaxle.

5. INSTALL TRANSAXLE TO ENGINE
(See page [MX-6](#))